

Knudson KR-56A

SEAMLESS GUTTER FORMING MACHINE 5" AND 6" COMBO

PERFORMANCE

FLEXIBILITY:

- Standard 5" and 6" OG product with one machine
- Material versatility – This portable gutter machine is able to run 24 ga steel (0.0276", 0.7mm)

PROFIT:

- 6" Gutter market experiencing double digit growth across USA

POWER:

- Cog belt drive system generates production speeds over 50' (15m) per min.
- Fully powered skate and forming stations assure fewer adjustments and straighter gutter

CONVENIENCE:

- Circular cam shear
- Anti-dent block

PATENT:

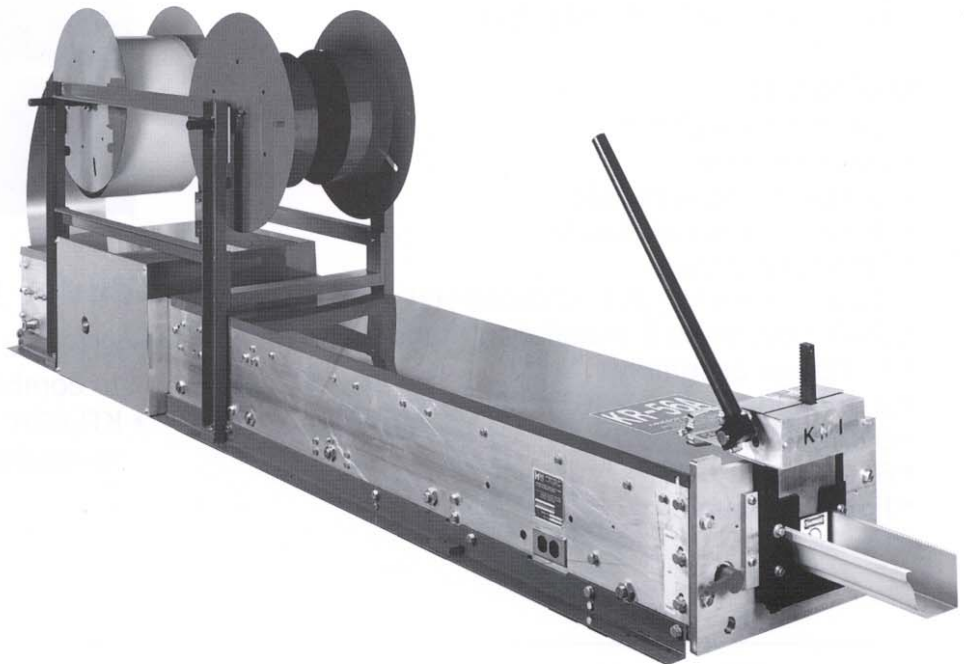
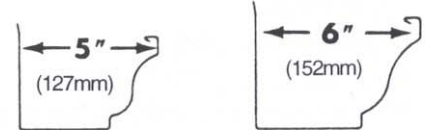
- Exclusive forming process
Patent #4,899,566

MARKET LEADER:

- Knudson's 30 year track record and a TWO YEAR WARRANTY have got you covered!
- Over 10,000 Knudson machines in use world-wide

WORLD WIDE NETWORK:

- Technical assistance and business know how - The key to success
- Detailed operation and adjustment video with each machine



QUALITY ASSURANCE

The KR-56A combo is the ultimate seamless gutter machine. No other gutter machine provides more features with less hassle. Product versatility, speed, and ease of use have earned this machine the highest marks from gutter contractors around the world.

Knudson

MANUFACTURING, INC.



10401 West 120th Avenue • Broomfield, Colorado USA 80021
(303) 469-2101 Fax (303) 469-7994 (800) 548-2622
www.knudsonmfg.com

On-Site

Machine Features:

- Interchangeable 5" & 6" assemblies with simple pin-guided conversion.
- 8 powered roller stations top and bottom.

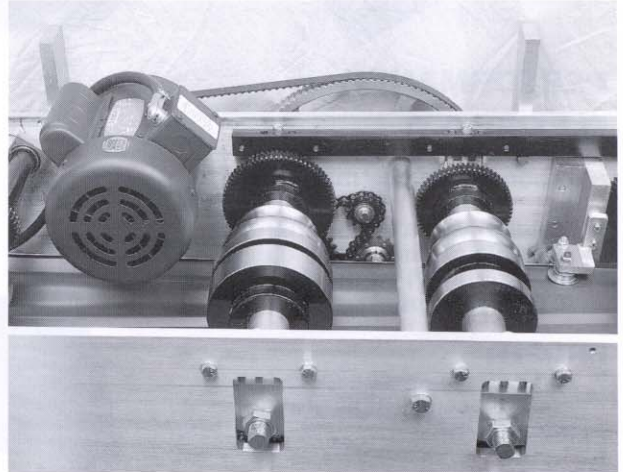
Standard:

- New Rack Shear
- 5" - 6" skate rollers, hemming boxes, and tools
- Double uprights
- Adjustable gutter spool
- Two year warranty -- parts only
- Operation & adjustment video
- 115 volt wiring
- Emergency stop at entry end

Options:

- Circular cam shear
- Triple uprights
- Double or triple spools
- Set of (3) run-out stands
- Free float system
- Overseas wiring (220 Volts/50 Hz)
- Gutter business & installation manual
- 1" Flange assembly
- 2" Flange assembly (6" profile only)
- 5" cradle
- 6" cradle
- Footage counter

- Cog belt drive system.
- Anti-dent plate insures dent-free cuts.
- Re-engineered forming process provides highest quality gutter available.



New cog belt system

Model Options:

- KR-50A: 5" only (may be upgraded to combo)
- KR-60A: 6" only (may be upgraded to combo)

Specifications:

Length:	136 1/2" 3.47 M
Width:	24 1/2" 622mm
Height	51" including spool 1295mm including spool
Weight:	1850lb (approx.) including spool 841kg (approx.) including spool
Power:	115 Volt AC, 50-60 Hz 20 Amps. no.12AWG Extension cord
Speed:	50 ft. per min. 15.24 meters per min.
Number of Stations:	8

Gauge of Material:	.0225-.040" Aluminum .57-1.01mm Aluminum 0.018-0.027" Steel 0.45-0.68mm Steel 16 & 20 oz. Copper (0.53 - 0.68mm)
Width of Gutter:	5" - 127mm 6" - 152mm
Width of Material:	For 5": 11 3/4" - 12" (298-305mm) For 6": 15" (381mm)