

*A Machine of Great Endurance
that Performs Effortlessly*



IRON MAN 5/6"

Combination Machine



State of the art design delivers special standard features

Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

.002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all standard metals with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

- Push button control safety wiring
- Entrance and exit control selector switch jog run
- 3/4 HP, 110 Volt, Single Phase Motor, 13.6 Ampere

Structural Steel Frame

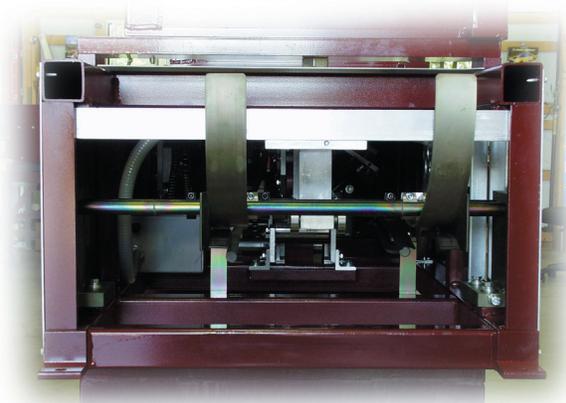
- Welded steel frame

Modular Turnstyle Upright System

**2 Year
Warranty
Parts & Labor**



5" and 6" Front pull guillotines



New easy-adjust entrance guides



Quick release profile change



795 South Larkin Avenue
Rockdale, Illinois 60436

Phone (815) 725-9205 ■ Fax (815) 725-4429

E-mail panther@kwmgutterman.com

www.kwmgutterman.com

Specifications

Power

3/4 HP, 110 V. Single Phase,
13.6 ampere, totally enclosed
fan cooled (T.E.F.C.) motor

Dimensions

Length – 122" (309.88 cm)
Height – 48" (122.0 cm)
Width – 24" (61.0 cm)

Weight

Approximately 1,400 lbs. (635 kg)

Drive

Powered polyurethane drive rollers
via chains and sprockets

Shears

5" – Front pull guillotine
6" – Front pull guillotine

Speed

Approximately 35 feet per minute

Controls

Push button entry and exit end controls
with "jog" feature

Recommended Materials

5" – 11³/₄" -12" wide
6" – 15" wide

<i>Material</i>	<i>Maximum Gauge</i>
Painted steel	24
Galvanized steel	24
Aluminized steel	24
Ternecoat steel	24
Aluminum	.032
Copper	16 oz. ³ / ₄ hard

Options

- Machine mount cradles
- Fixed upright system
- Additional runout support stands
- CE Certified Wiring
- Additional turnstyles
- Additional spools