# 1700 K6 6 Inch Gutter Machine

**Made in the U.S.A.**

### Highlights
- Stainless hard and chrome steel rollers
- Powder-coated lids and spools
- Emergency stop switch at entry end
- Eight powered stations

### Standard Features
- 1 Hp Motor
- Double Uprights
- Single Spool
- Forward Pull Rack Shear
- Tape Holder

### Options
- Triple uprights
- Coil cradle
- Safety wiring
- Overseas wiring (220 Volts/50 Hz)
- CE wiring package
- Footage counter
- Run-out stands

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**The K6 incorporates all the quality features, engineering, and warranty that have made Knudson rollformers the most trouble-free in the industry.**

**Reliable, Durable Quality from Knudson**

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**Made in the U.S.A.**

800-548-2622 knudsonmfg.com
The 1700 K6 seamless gutter forming machine produces 6-in K-Style seamless gutters. The K6 is our most economical 6-in gutter machine, incorporating all the quality features, engineering, and warranty that have made Knudson rollformers the most trouble-free in the industry.

This machine features a 1 HP motor, tape holder, double uprights, rack shear and a single gutter spool. A patented forming process initiates all bends only 15-in from entry. Options include a second spool, single or double coil cradles, triple uprights and spools, run-out stands, overseas wiring (220 Volts/50 Hz) and CE wiring package. We also offer a video tape describing the gutter business. Each machine comes with a detailed operation and adjustment video.

There are over 10,000 of Knudson’s 1700 machines in use worldwide – a testament to proven technology and greater value. The "seamless advantage" means less material, labor and maintenance.

### SPECIFICATIONS

**Model 1700 K6 Gutter Machine**

<table>
<thead>
<tr>
<th>Material Gauge</th>
<th>Steel: .018-in - .021-in</th>
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</thead>
<tbody>
<tr>
<td>Material Gauge</td>
<td>Aluminum: .022-in - .032-in</td>
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<tr>
<td>Material Gauge</td>
<td>Copper: 16oz. - 20oz.</td>
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<tr>
<td>Material Strip Width</td>
<td>15-in</td>
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<tr>
<td>Machine Length</td>
<td>131.0-in</td>
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<tr>
<td>Machine Width</td>
<td>24.0-in</td>
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<tr>
<td>Machine Height</td>
<td>50.0-in</td>
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<tr>
<td>Machine Weight</td>
<td>1375.0 lbs.</td>
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<tr>
<td>Stations</td>
<td>8 Powered</td>
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<tr>
<td>Production Speed</td>
<td>35 feet per minute</td>
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<tr>
<td>Electrical Power</td>
<td>115 Volt AC, 50-60 Hz</td>
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<tr>
<td></td>
<td>20 Amps, #12 AWG Extension Cord</td>
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<tr>
<td>Cutoff Shear</td>
<td>Forward Pull Rack shear</td>
</tr>
<tr>
<td>Warranty</td>
<td>2 year limited parts warranty, 6 months limited shear parts warranty</td>
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### Accessories

**6 Inch Coil Cradle**  
Coil cradles eliminate loading spools and allow quick change for short coil. The 6-in coil cradle has a 400 lb. capacity and is available with floor mount.

**Run Out Stands**  
Supports fully-formed gutter at a level height over uneven surfaces. Provides for straighter, longer lengths of gutter. One stand recommended for every 15-ft of gutter.

**Coil Saver**  
The Coil Saver is the newest innovation in coil handling equipment. Made of durable, high strength urethane-coated fabric, and featuring and specialized handle fastening system, the Coil Saver protects and holds palletized coils closed.

**Valley Flow Reducer**  
This innovative device stops water shooting over rain gutters during big storms. Water slows as it runs over the SFR turbulators, and flows into the gutter rather than overshooting. (Patent pending)

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**Profile**

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**Distributor Information**

10401 W. 120 Avenue  
Broomfield, Colorado 80021  
Telephone: 303-469-2101  
800-548-2622  
Fax: 303-469-7994  
www.knudsonmfg.com