

*A Machine of Great Endurance
that Performs Effortlessly*



IRON MAN 6"

KWM
Gutterman^{INC.}



State of the art design delivers special standard features

Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

.002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all standard metals with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

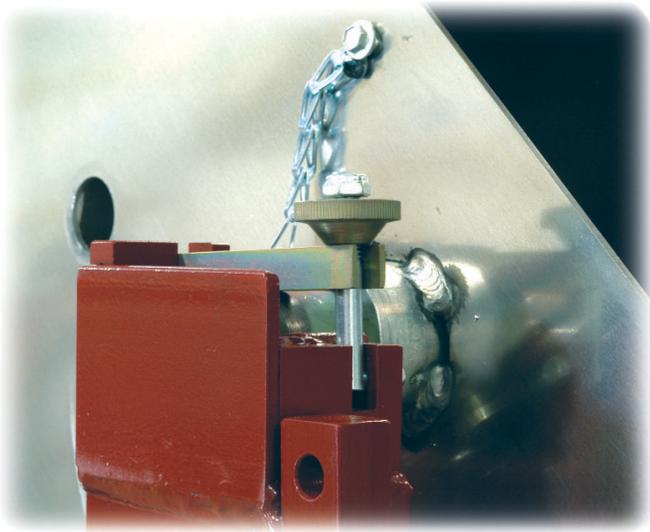
- Push button control safety wiring
- Entrance and exit control selector switch jog run
- 3/4 HP, 110 Volt, Single Phase Motor, 13.6 Ampere

Structural Steel Frame

- Welded steel frame

Modular Turnstyle Upright System

**2 Year
Warranty
Parts & Labor**



Adjustable tension brake



Quick release turnstyle



795 South Larkin Avenue
Rockdale, Illinois 60436

Phone (815) 725-9205 **Fax** (815) 725-4429

E-mail panther@kwmgutterman.com

www.kwmgutterman.com

Specifications

Power

3/4 HP, 110 V. Single Phase,
13.6 ampere, totally enclosed
fan cooled (T.E.F.C.) motor

Dimensions

Length – 122" (309.88 cm)
Height – 48" (122.0 cm)
Width – 24" (61.0 cm)

Weight

Approximately 1,300 lbs. (589.7 kg)

Drive

Powered polyurethane drive rollers
via chains and sprockets

Shear

Front pull guillotine

Speed

Approximately 35 feet per minute

Controls

Push button entry and exit end controls
with "jog" feature

Recommended Materials

15" wide

<i>Material</i>	<i>Maximum Gauge</i>
Painted steel	24
Galvanized steel	24
Aluminized steel	24
Ternecoat steel	24
Aluminum	.032
Copper	16 oz. 3/4 hard

Options

- Machine mount cradles
- Fixed upright system
- Additional runout support stands
- CE Certified Wiring
- Additional turnstyles
- Additional spools
- Alcoa style hook